

ABSTRACT OF THE DISCLOSURE

Apparatus and methods for producing a decorated plastic product are disclosed. A strip of plastics material is extruded from a strip extruder and moved along a production line in sequence from the strip extruder past a decoration media dispenser to a thermoformer. At the decoration media dispenser, decoration media is dispensed from the decoration media dispenser onto a portion of the strip. The thermoformer is used to heat and form the decorated strip portion into the plastic product.